



DQA: \_\_\_\_\_

Date: \_\_\_\_\_

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: \_\_\_\_\_

Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
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Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

**FAULT CATEGORY**

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence
<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		
<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other		

**Work Order ID 124717****\*124717\***

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Item ID: 647.3802 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: 212 Upper Cutter Assy  
Start Date: 9/22/2014 Start Qty: 2.00 **\*2\*** Cust Item ID:  
Required Date: 9/22/2014 Req'd Qty: 2.00 **\*2\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: <i>CCK29</i>	0.00							
<b>*140*</b>									
Packaging	Memo	0.00							
Packaging	***IDENTIFY AS PER IAW MPP-120***								
150	QC21- Final Inspection - Work Order Release	0.00							
<b>*150*</b>									
QC	Memo	0.00							
Quality Control									

*12X* *SP14-10-23*

*14/10/24* *df*

*14-10-23*

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Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
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# Picklist Print

Monday, September 22, 2014 2:51:26 PM

Page 1

Work Order ID: 124717

**\*124717\***

Parent Item: 647.3802

**\*647.3802\***

Parent Item Name: 212 Upper Cutter Assy

Start Date: 9/22/2014

Required Date: 9/22/2014

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.10.25 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9701		Manufactured	No			110	Each	23.0000	1	<del>4</del>		DAS 41 9-89	14-10-5
<b>*646.9701*</b>									<b>**</b>				
Cutter Sub Assembly													
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				cck54	23								
				104377	10								
				110325	4								
				121153	1								
				121154	3								
				91788	5								
NAS1149FN832P		Purchased	No			110	Each	8,280.000	6	<del>12</del>		DAS 41 9-89	14-10-5
<b>*NAS1149FN832P*</b>									<b>**</b>				
Washer													
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				ST275	5775								
				123185	30								
				123522	400								
				123900	2								
				125268	5343								
				ST294	2505								
				M130388	2505								

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Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
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Training									
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# Picklist Print

Monday, September 22, 2014 2:51:26 PM

Work Order ID: 124717

**\*124717\***

Parent Item: 647.3802

**\*647 3802\***

Parent Item Name: 212 Upper Cutter Assy

Start Date: 9/22/2014

Required Date: 9/22/2014

Start Qty: 2.00

Required Qty: 2.00

MS21042L08

Purchased

No

110

Each

3,365.000

3

*36*

DAS

41

9-89

*14-10-5*

**\*MS21042L08\***

Nut

**\*\***

Location

Loc Qty

Loc Code

ST306

3365

123900

1

125445

268

m127304

99

m127410

628

*36*

m128401

1500

m128429

69

m129541

200

m130325

600

MS27039-08-19

Purchased

No

110

Each

1,155.000

3

*36*

DAS

41

9-89

*14-10-5*

**\*MS27039-08-19\***

Screw

**\*\***

Location

Loc Qty

Loc Code

ST286

500

m130325

500

ST506

655

124309

25

125654

78

m127904

552

*36*

647.3911

Manufactured

No

110

Each

20.0000

1

*36*

DAS

41

9-89

*14-10-5*

**\*647 3911\***

212 Upper Deflector

**\*\***

Location

Loc Qty

Loc Code

CCK022

20

121189

20

*12*

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



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NOTES:

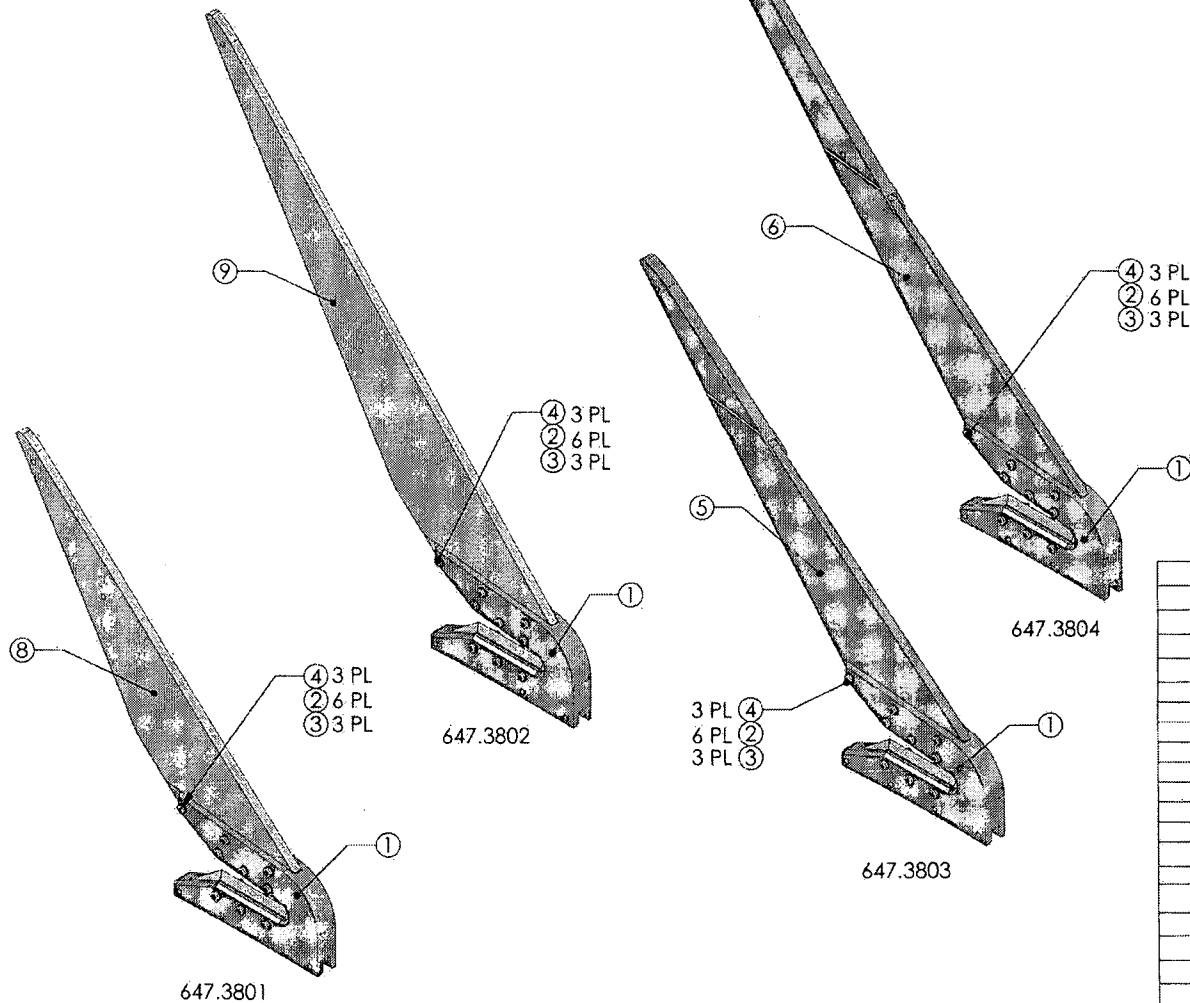
1. IDENTIFY IAW MPP-120
2. APPLY F/N 9 AS REQUIRED TO ALL FAYING SURFACES OF F/N 1, 5, 6, 7, & 8 UPON ASSEMBLY

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
	LAST PROTOTYPE REVISION PP:		HJC
HJC	INITIAL RELEASE	09/08/02	P. BRAYO

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

NO. 124717 MLS

14-09-22



				I		9	647.9911	212 UPPER DEFLECTOR		
					I	8	647.9910	412 UPPER DEFLECTOR		
	A/R	A/R	A/R	A/R		7	601.2045	RTV. LOCITE 598		
	I					6	647.3902	LOWER DEFLECTOR ASSY HIGH		
		I				5	647.3901	LOW DEFLECTOR ASSY LOW		
	3	3	3	3		4	601.2765	SCREW	MSS27D3P-001P	
	3	3	3	3		3	601.1541	LOCKNUT	NAS210-12DS	
	6	6	6	6		2	601.2764	WASHER	1AAS114FHNBSZP	
	I	I	I	I		1	646.9701	CUTTER SUB ASSY		
	X	X	X	X			647.3904	LOWER CUTTER ASSEMBLY		
	X	X	X	X			647.3903	LOWER CUTTER ASSY LOW		
	X	X	X	X			647.3802	212 UPPER CUTTER ASSY		
	X	X	X	X			647.3801	412 UPPER CUTTER ASSY		
	.3804	.3803	.3802	.3801	FIND #	PART #	DESCRIPTION	MAT'L	SPEC.	
	QTY				PARTS LIST					
	NEXT ASSY [S]				<div>ORIGINAL DATE: 01/02/00 DRAWING BY: J JACKSON DESIGNED BY: J JACKSON CHECKED BY: R BAKER DATE OF APPROVAL: 01/02/00 PROJECT NO.: 010 CONTRACT NO.: 102</div> <div>B3</div> <div>THIS OFFICE HAS PRODUCED THIS DRAWING FOR THE PURPOSES OF CONTRACT ADMINISTRATION ONLY. IT IS NOT TO BE USED FOR CONSTRUCTION OR REPRODUCTION WITHOUT WRITTEN PERMISSION FROM APICAL INDUSTRIES INC.</div>					
	647.3700									
					<div>APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. CCEANSIDE, CA. 92056-3512    (760)724-5333  CUTTER ASSY</div>					
					TABLE A CAGE CODE DWG. HQ SCALE INCHES SHEET NO. PER N/A					

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Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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